

# WORKWEAR TEXTILES



WORKWEAR TEXTILES N.V.

BEDRIJVENCENTRUM - NEUTENSTRAAT

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## FOR CUSTOMER'S SPECIFICATION :

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SECRETARY 99 x 60 TC 65/35 TWILL

Finish : PRECURED & PERMASIZED

testmethod

Weave	2/1 (Twill)	
Fibre composition	65 % pes 35 % combed cot	BS 4407
Finished density (n° of threads/inch)	warp 99 weft 60	ASTM D 3774-89
Fabric weight	200 gr/m <sup>2</sup>	ASTM D 3776-85
Finished width	148 – 150 cm	ASTM D 3774-89 Selvedge to selvedge
Yarn counts	warp 20 Ne weft 20 Ne	ASTM D 1059-87
Tear strength	warp 85 kgf weft 55 kgf	ASTM D 1424-83 Elmendorf
Breaking strength	min. 55 kg	BS 2576-1967 (2" strip test)
Dimensional stability (washing)	max. 2 %	AATCC 135 IVA-1995 Wash at 80°C & tumble dry X 3 washes
Beam slippage	min. 12 kg	BS 3820-1970
Abrasion	min. 20000 revs Load at 9kpa	BS 5690 No tread Breaks

BTW BE 475.036.912 - HR OUD. : 47.034 - Bankers : BBL 390-0637685-62 - IBAN BE 51 390-0637685-62 - SWIFT/BIC : BBRU BE BB

Algemene verkoopsvoorwaarden zie keerzijde - Conditions générales de vente, la clause de propriété incluse, au verso

General sales terms overleaf - Allgemeine Verkaufsbedingungen auf der Rückseite.

Pilling

grade 3 / 4  
ICI Pilling box

BS 5811-1986  
After 5Hrs/18000 revs

Care Instructions :

Washing (95°C)

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AATCC 61-2A-1986	group 1	group 2	group 3
Colour change	4-5	4	3-4
Staining-acetate/Nylon	4	3-4	3
Staining others	4-5	3	3-4

Rubbing

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AATCC 8-1988

Dry	4-5	4	3-4
Wet	4-5	3-4	2-3

Perspiration

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ISO 105 E04  
BS 1006 E04: 1978

Colour change	4-5	4	4
Staining (multifibre)	4-5	4	4

Light

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ISO 105 B02  
Xanon aro Lamp

	4	4	4
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Remarks : colour are in Group 1 : pastel  
Group 2 : medium  
Group 3 : dark colors